

# Work Order ID 51779

Thursday, September 03, 2009 8:13:28 AM



Page 1

Item ID:	D2602-1	Accept		Setup	Start	
Revision ID:	B				Stop	
Item Name:	Console Side, 206 Console					
Start Date:	9/3/2009	Start Qty:	6.00		Cust Item ID:	
Required Date:	9/14/2009	Req'd Qty:	6.00		Customer:	
Reference:						

Approvals:	Process Plan:		Date:	09-9-03	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2602	Rev B

100		0.00	
	FLOW WATER JET		
Waterjet	Memo	0.00	
FLOW CNC Waterjet	1-Cut as per Dwg D2602 <input type="checkbox"/> *****Same Cutting File for -1 & -2 ***** <input type="checkbox"/> Dwg		
	Rev: <u>B</u> <input type="checkbox"/> Prog Rev: <u>B</u> <input type="checkbox"/> 2-Deburr if necessary		

110	QC2- Inspect parts off machine FAI/FAIB	0.00	
QC	Memo	0.00	
Quality Control			

120	QC8- Inspect parts - second check	0.00	
QC	Memo	0.00	
Quality Control			

2> 8/21/03

1B 9-9-3

1B 9-9-3

(46) /

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Thursday, September 03, 2009 8:13:28 AM



Page 2

Item ID: D2602-1

Accept



Setup Start



Revision ID: B

Stop



Item Name: Console Side, 206 Console

Start Date: 9/3/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 9/14/2009 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Brake NC Brake NC	NC BRAKE  Memo 1-Deburr if necessary <input type="checkbox"/> 2-Form as per Dwg D2602	0.00  0.00	SB 09/09/07				6	0	
140  QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo	0.00  0.00	27 50102108				46	0	
150  HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1  Memo	0.00  0.00	BK 0909-9				6		

**Work Order ID 51779**

Thursday, September 03, 2009 8:13:28 AM



Page 3

Item ID: D2602-1

Accept



Setup Start



Revision ID: B

Stop



Item Name: Console Side, 206 Console

Start Date: 9/3/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 9/14/2009 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160



QC

Quality Control

QC3- Inspect Part Finish

Memo

0.00

0.00

=&gt; 509/09/09

(x6)

φ

170



Packaging

Packaging

Identify as per dwg &amp; Stock Location: 177

Memo

0.00

0.00

9/9/11 (6x) SP

180



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

09/09/11 HJ

11/09/09/11

# Picklist Print

Page 1

Thursday, September 03, 2009 8:13:36 AM

Work Order ID: 51779



Parent Item: D2602-1RevB



Parent Item Name: Console Side, 206 Console

Start Date: 9/3/2009

Required Date: 9/14/2009

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M2024T3S.040		Purchased	No			100	sf	238.8651	8.5086			



18 9-9-3

2024-T3 .040 sheet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

238.8650789

110337

6.4

111786

39.0665789

112291

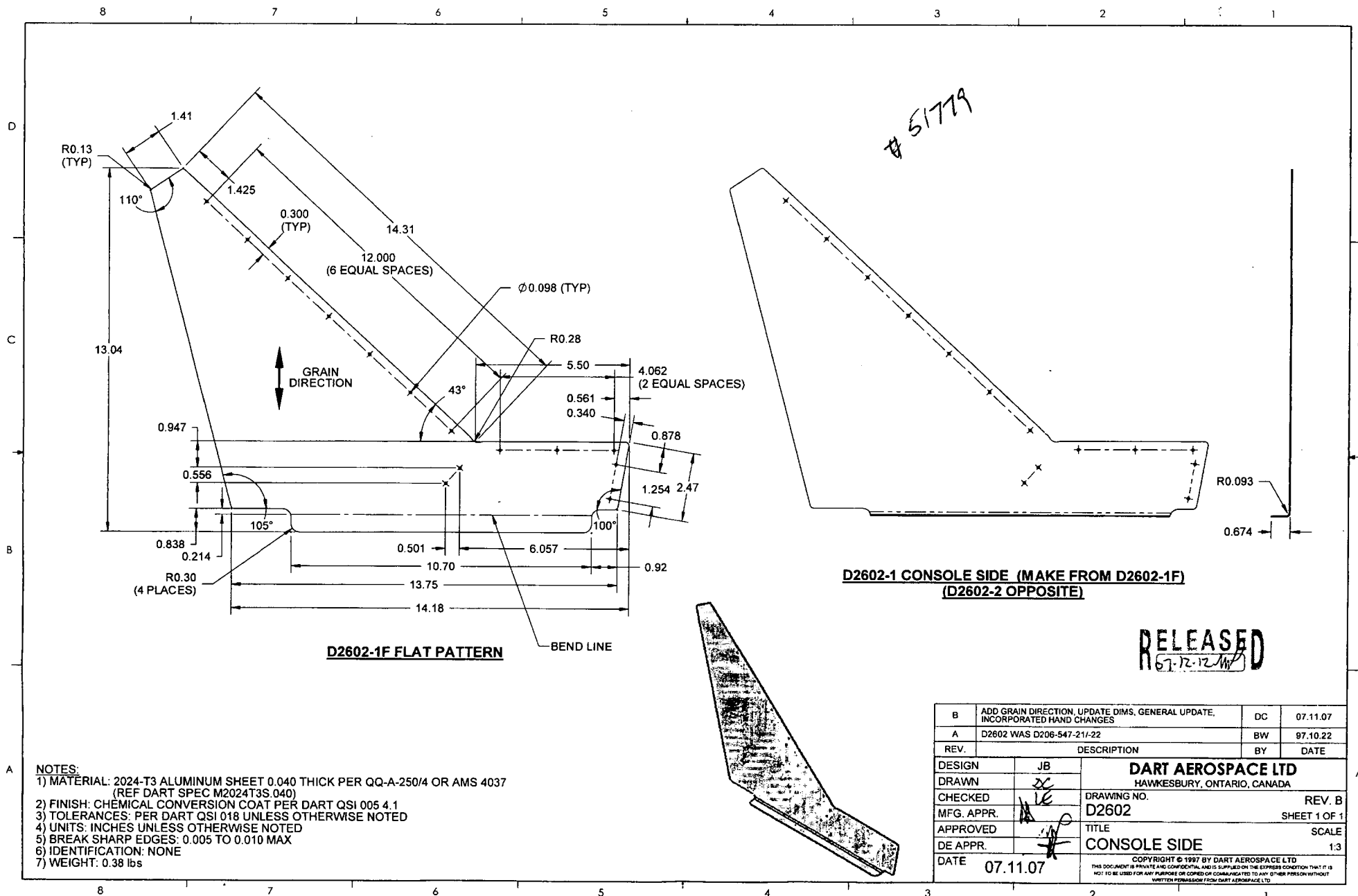
91.9258

112331

101.4727

112331





B	ADD GRAIN DIRECTION, UPDATE DIMS, GENERAL UPDATE, INCORPORATED HAND CHANGES	DC	07.11.07
A	D2602 WAS D206-547-211-22	BW	97.10.22
REV.	DESCRIPTION	BY	DATE
DESIGN	JB	<b>DART AEROSPACE LTD</b>	
DRAWN	JC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	LE	DRAWING NO.	REV. B
MFG. APPR.		D2602	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		CONSOLE SIDE	1:3
DATE	07.11.07	COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	